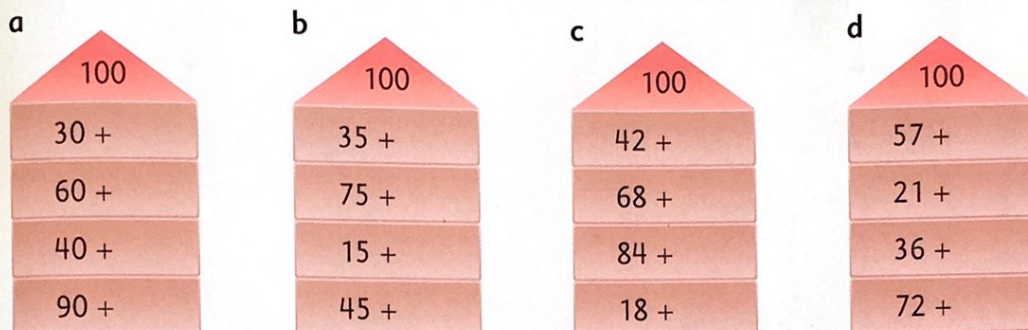


6 Samen 100.



7 Samen 60 minuten.

a 10 minuten + ... minuten
 30 minuten + ... minuten
 20 minuten + ... minuten
 50 minuten + ... minuten

b 15 minuten + ... minuten
 25 minuten + ... minuten
 45 minuten + ... minuten
 55 minuten + ... minuten

8 Maak de sommen.

a $23 + 8 =$
 $16 + 7 =$
 $47 + 8 =$
 $39 + 5 =$

b $64 + 9 =$
 $22 + 9 =$
 $35 + 6 =$
 $78 + 4 =$

c $33 + 8 =$
 $26 + 7 =$
 $37 + 8 =$
 $19 + 5 =$

d $54 + 9 =$
 $42 + 9 =$
 $25 + 6 =$
 $58 + 4 =$

9 Maak de sommen.

a $1 \times 2 =$
 $2 \times 2 =$
 $5 \times 2 =$
 $10 \times 2 =$

b $1 \times 3 =$
 $2 \times 3 =$
 $5 \times 3 =$
 $10 \times 3 =$

c $1 \times 4 =$
 $2 \times 4 =$
 $5 \times 4 =$
 $10 \times 4 =$

d $1 \times 5 =$
 $2 \times 5 =$
 $5 \times 5 =$
 $10 \times 5 =$

10 Maak de sommen.

a $10 \times 5 =$
 $7 \times 4 =$
 $2 \times 3 =$
 $6 \times 5 =$

b $8 \times 5 =$
 $9 \times 3 =$
 $10 \times 3 =$
 $2 \times 4 =$

c $8 \times 4 =$
 $8 \times 3 =$
 $9 \times 4 =$
 $10 \times 4 =$

d $4 \times 3 =$
 $5 \times 4 =$
 $5 \times 5 =$
 $7 \times 5 =$

e $3 \times 3 =$
 $1 \times 4 =$
 $7 \times 3 =$

f $3 \times 4 =$
 $6 \times 4 =$
 $3 \times 5 =$

g $1 \times 3 =$
 $2 \times 5 =$
 $4 \times 5 =$

h $5 \times 3 =$
 $9 \times 5 =$
 $6 \times 3 =$